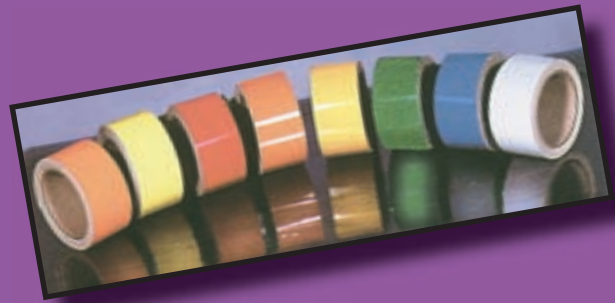


# TAPES, ADHESIVES & SEALANTS





## Masking Tapes

### 3M™ Tartan™ Masking Tape

This general-purpose tape is designed for non-critical and utility applications such as holding, bundling, sealing, and masking. To avoid marring of surfaces, it should be removed within four hours of application and should not be applied to wallpaper, unpainted wallboard, or ceiling tile.



#### 3M TARTAN MASKING TAPE

[32]

STAPE-MASK 200 1".....	Tartan mask tape 1" x 60 yd
STAPE-MASK 200 1.5".....	Tartan mask tape 1.5" x 60 yd
STAPE-MASK 200 2".....	Tartan mask tape 2" x 60 yd
STAPE-MASK 200 3".....	Tartan mask tape 3" x 60 yd

### 3M™ General Purpose

3M General Purpose paper tape for holding, bundling, sealing, non-critical masking and a vast number of other jobs where a pressure-sensitive tape is needed. Natural color, 5.3 mil crepe paper with a rubber adhesive.



#### 3M PAPER MASKING TAPE

[32]

STAPE-MASK 2214 2".....	Paper mask tape 2" x 60 yd
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### 3M™ Highland™ Masking Tape

A general purpose masking tape for holding, bundling, sealing, paint masking and a vast number of other jobs where a paper masking tape is needed. Tape 2307 is typically used at room temperature but will function up to 200° F. Natural, 5.3 mil crepe paper with a rubber resin adhesive.

#### 3M HIGHLAND MASKING TAPE 60 YD

[32]

STAPE-MASK 2307 1".....	Highland masking tape 1" x 60 yd
STAPE-MASK 2307 2".....	Highland masking tape 2" x 60 yd
STAPE-MASK 2307 3".....	Highland masking tape 3" x 60 yd

### Scotch® Fine Line Masking

4.7 mil polypropylene plastic film tape. Hi performance, low profile, high adhesion tape for excellent paint lines.

3M™ Scotch Fine Line used by screen printers to mask silk screens, and protect screen frames from wear and frame leakage; and used for fine line paint masking.



#### 3M SCOTCH FINE LINE MASKING TAPE

[32]

STAPE-FINE 218 1/8".....	Fine line mask tape 1/8" x 60 yd
STAPE-FINE 218 1/4".....	Fine line mask tape 1/4" x 60 yd
STAPE-FINE 218 1/2".....	Fine line mask tape 1/2" x 60 yd
STAPE-FINE 218 3/8".....	Fine line mask tape 3/8" x 60 yd

### Pinhole-Free Opaque Black Tape

An acid-free black crepe paper photographic tape for optimum light-blocking and masking. Used in photo processing labs, mounting and masking out unwanted portions of transparencies, patching holes, camera bellow repair, sealing out light, etc. Excellent holding power yet removable from emulsion films and plates.



#### 3M BLACK MASKING TAPE

[32]

STAPE-MASK 217 1".....	Black masking tape 1" x 60 yd
STAPE-MASK 217 2".....	Black masking tape 2" x 60 yd

### Painter's Masking Tape

Long-Mask™ 2090 adhesive is best for painted surfaces and glass, 3M Painter's Tape won't harden or leave adhesive behind for up to 14 days. It's a medium adhesion tape that's ideal for masking walls and trim, woodwork, glass, and metal.



#### 3M BLUE PAINTERS MASKING TAPE

[32]

STAPE-MASK 2090 3/4"B.....	Blue mask tape .75" x 60 yd
STAPE-MASK 2090 1"BL.....	Blue mask tape 1" x 60 yd
STAPE-MASK 2090 2"BL.....	Blue mask tape 2" x 60 yd

3M™ Tape 2050 crepe paper tape for non-critical paint masking. The backing conforms to irregular surfaces and masks out overspray.

#### 3M PAINTERS MASKING TAPE

[32]

STAPE-MASK 2050 3/4".....	Painters tape .75" x 60 yd
STAPE-MASK 2050 1".....	Painters tape 1" x 60 yd
STAPE-MASK 2050 1.5".....	Painters tape 1.5" x 60 yd
STAPE-MASK 2050 2".....	Painters tape 2" x 60 yd
STAPE-MASK 2050 3".....	Painters tape 3" x 60 yd

### Permacel Masking Tape

Medium grade tape for paint masking, sealing, bundling small packages, labeling, etc. - Leaves no residue.

#### PERMACEL MASKING TAPE

[32]

STAPE-MASK .5".....	Permacel mask tape, 1/2" x 60 yd
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### Shurtape® Utility Grade Tape

Utility grade; moderately high tack, rubber-based adhesive. Good adhesion for packaging, bundling, holding, splicing, tabbing, banding of various substrates. Natural only.



#### SHURTAPE UTILITY GRADE MASKING TAPE

[32]

STAPE-MASK CP83 1X60.....	Utility mask tape 1" x 60 yd
STAPE-MASK CP83 2X60.....	Utility mask tape 2" x 60 yd
STAPE-MASK CP83 3X60.....	Utility mask tape 3" x 60 yd

### CP-66 Contractor/Professional

Contractor/professional grade; natural crepe paper backing; moderate tack, rubber-based adhesive. Flexible, easy release off the roll tape for non-critical construction and painting - a paint and sundries industry standard; industrial masking, holding, packaging.

#### SHURTAPE INDUSTRIAL TAPE, 60 YD

[32]

STAPE-MASK CP66 1X60.....	Contractor tape 1" x 60 yd
STAPE-MASK CP66 2X60.....	Contractor tape 2" x 60 yd





## 3M™ Duct Tapes

### 3M™ Duct Tape 6969

6969 industrial grade duct tape is a polyethylene coated cloth backing with rubber adhesive for an economical yet durable and conformable duct tape. Aggressive adhesive is ideal for holding down plastic films, repairing flexible hoses, binding and sealing ventilation and air conditioning ducts. Use in demanding applications at work site where aggressive holding is required.



#### 3M DUCT TAPE 6969

[32]

STAPE-DUCT 6969 2" .....	Silver duct tape 2" x 60 yd
STAPE-DUCT 6969 2" B.....	Black duct tape 2" x 60 yd
STAPE-DUCT 6969 2" OD.....	Olive duct tape 2" x 60 yd
STAPE-DUCT 6969 3" .....	Silver duct tape 3" x 60 yd

### 3M™ Duct Tape 3939

3M™ 3939 is the all-around holding, splicing, masking, patching, sealing and seaming tape. Polyethylene coated cloth backing with rubber adhesive. High tack, conformability, strength and easy tear.



#### 3M DUCT TAPE 3939

[32]

STAPE-DUCT 3939 2" .....	Utility duct tape 2" x 60 yd
STAPE-DUCT 3939 3" .....	Utility duct tape 3" x 60 yd

### Shurtape Industrial Duct Tape

Waterproof backing tape with good conformability. Excellent high tack, aggressive adhesive. Easy unwind roll for indoor/outdoor use.



#### SHURTAPE DUCT TAPE

[32]

STAPE-DUCT PC622 2" .....	Premium hi strength/ adhesion duct tape. Meets UL 723, Flame Spread Index 10, & Smoke Development Index. Silver, 25.2" x 60 yd
STAPE-DUCT PC618 2" .....	Indust. duct tape, indoor/ outdoor. Meets UL 723 Flame Spread Index 5; Smoke Level Index 10. Brown 2" x 60 yd
STAPE-DUCT PC618 3" .....	Brown duct tape 3" x 60 yd

### 3M™ Cloth Gaffers Tape 6910

A black matte finish coated cloth tape with good adhesion, high tensile strength, conformability, adhesive transfer resistance and easy tear. Used in the entertainment industry where light reflection is a concern.



#### 3M HIGHLAND GAFFERS TAPE

[32]

STAPE-GAFFER 6910 2" .....	Gaffers tape, 2" x 60 yd, black
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### Vinyl Duct Tape 3903

Embossed vinyl film coated with rubber adhesive designed for general sealing, color coding, masking, wrapping and bundling, protecting and other light duty applications where easy unwind, easy tear and less residue are important.



#### VINYL DUCT TAPE 2" X 50 YD

[32]

STAPE-DUCT 3903 2" B.....	Vinyl duct black 2" x 50 yd
STAPE-DUCT 3903 2"BL.....	Vinyl duct blue 2" x 50 yd
STAPE-DUCT 3903 2" G.....	Vinyl duct gray 2" x 50 yd
STAPE-DUCT 3903 2"GR.....	Vinyl duct green 2" x 50 yd
STAPE-DUCT 3903 2" W.....	Vinyl duct white 2" x 50 yd
STAPE-DUCT 3903 2" Y.....	Vinyl duct yellow 2" x 50 yd

## Packing Tapes

### Scotch® Box Sealing Tape 371

Tan colored polypropylene tape for single-wall, low burst strength RSCs with high weight contents. More than 3,000 minutes adhesion to fiberboard. Tensile strength of 22 lb/inch in machine direction; 44 lb/inch cross direction.



#### 3M BOX SEALING TAPE 371

[32]

STAPE-SEAL 371 2X50 .....	Tan box sealing tape 2" x 60 yd
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### Scotch® Box Sealing Tape 373

Polypropylene tape for single- and double-wall cartons with high value contents. Rubber resin adhesive instantly seals with more than 8,000 minutes adhesion. Tensile strength of 30 lb/inch in machine direction; 60 lb/inch cross direction.



#### 3M BOX SEALING TAPE 373

[32]

STAPE-PACK #373 2" .....	Tan box sealing tape, 2" x 60 yd
STAPE-PACK #373 2"C .....	Clear box sealing tape, 2" x 60 yd

### Shurtape Box Sealing Tape

Box sealing tape with solvent base acrylic adhesive. Medium duty, wide temperature range in normal shipping environments.

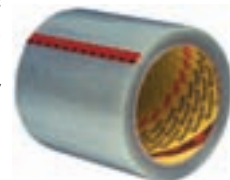
#### SHURTAPE BOX SEALING TAPE

[32]

STAPE-PACKPP810 2X55.....	Clear box sealing tape, 2" x 55 yd
STAPE-PACKPP810T2X55 .....	Tan box sealing tape, 2" x 55 yd

### Scotch® Label Protection Tape 356

Clear tough polyester film tape with acrylic adhesive for use in outdoor applications or in critical applications demanding extra resistance to abrasion. Use for label protection. Guards information from damage from chemicals and water. Holds tight to cartons and containers. For demanding applications.



#### 3M LABEL PROTECTION TAPE 356

[32]

STAPE-PACK 356T 4" .....	Clear packing tape 4" x 72 yd
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#### 3M LABEL PROTECTION TAPE 807

[32]

STAPE-PACKPP807 4X72.....	Mailing label protective tape, clear, 4" x 72 yd
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### Filament Strapping Tape

A transparent tape reinforced with continuous glass filament. For applications where super strength is needed for reinforcing and bundling. Medium duty: Tensile 228 lbs./in, adhesion 75 lbs./in, thickness 5.4 mils, elongation 4%.



#### 3M FILAMENT STRAPPING TAPE

[32]

STAPE-FILA 8934 3/4" .....	Tartan™ strapping tape for light-duty reinforcing boxes and bundling, 3/4" x 50 yd.
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#### SHURTAPE FILAMENT STRAPPING TAPE

[32]

STAPE-FILA 1/2"X60 .....	Industrial grade, medium duty tape for bundling and palletizing, 1/2" x 60 yd
STAPE-FILA 3/4"X60 .....	Industrial grade, medium duty tape for bundling and palletizing, 3/4" x 60 yd

#### PACKING TAPE DISPENSER

[32]

STAPE-DISPENSER 934.....	Pistol grip carton tape dispenser
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## Transparent Tape

### Scotch® Magic™ Tape 810

The very best tape for the office. Disappears on paper and will not show on copies. Pulls off the roll smoothly and cuts easily. Resists splitting and tearing. Easy to handle and apply. Resists yellowing and drying out.



#### SCOTCH MAGIC TAPE 810

[32]

STAPE-TAC 810 1/2" ..... Scotch™ Magic™ tape, writable surface, resists yellowing, cracking. 1/2" x 72 yd  
STAPE-TRANS 119 1/2" ..... Scotch™ Magic™ tape, 1/2" x 800" in clear dispenser

### Scotch® Magic™ Removable Tape 811

Features the same removable adhesive as popular Post-it® Notes. Holds securely, yet can be removed and repositioned. Great for cut-and-paste and temporary holding applications. Disappears on paper. Pulls off the roll smoothly and cuts easily.



#### SCOTCH MAGIC TAPE 811

[32]

STAPE-TRANS 811 1/2" ..... Scotch™ Removable Magic™ tape, writable surface. 1/2" x 36 yd

### Scotch® Premium Transparent Tape 600

Clear Paklon™ film tape with acrylic adhesive. Highly transparent and long aging without yellowing. Excellent for various inner-pack applications. Removes cleanly from fabric without leaving residue. Good dispensing properties.



#### SCOTCH PREMIUM TRANSPARENT TAPE 600

[32]

STAPE-TRANS 600 1/2" ..... Scotch™ Transparent Film Tape, excellent holding power, resistant to moisture, indoor light and chemicals. 1/2" x 72 yd

## Vinyl Tapes

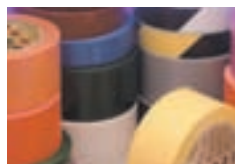
### 3M™ General Purpose Vinyl Tape 764

Bold colors and low prices for color coding, bundling, holding and safety marking applications. Abrasion-resistant vinyl backing conforms to irregular surfaces. Use to mark risers on stairways or low-clearance areas, temporary marking around equipment or spills. Chemical resistance vinyl made them ideal for metal plating applications.

#### VINYL GENERAL PURPOSE TAPE 2"

[32]

STAPE-VINYL 764 2" R ..... Red vinyl tape 36 yd  
STAPE-VINYL 764 2" Y ..... Yellow vinyl tape 36 yd  
STAPE-VINYL 764 2" BL ..... Blue vinyl tape 36 yd  
STAPE-VINYL 764 2" GR ..... Green vinyl tape 36 yd  
STAPE-VINYL 764 2" W ..... Wreen vinyl tape 36 yd  
STAPE-VINYL 766 2" YB ..... Black/Yellow stripe 36 yd  
STAPE-VINYL 767 2" RW ..... Red/White stripe 36 yd



### 3M™ Vinyl Tape 471

Vinyl tape for abrasion protection, sealing, patching, splicing, wrapping and general purpose application. Resists inks and solvents. Use to outline letters or graphs when hand painting. In screen printing protect edging/masking.

#### 3M VINYL TAPE 471

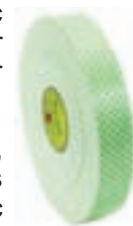
[32]

STAPE-VINYL 471 2" B ..... Black vinyl tape, 2" x 36 yd  
STAPE-VINYL 471 2" W ..... White vinyl tape, 2" x 36 yd  
STAPE-VINYL 471 3" T ..... Transparent vinyl tape, 3" x 36 yd

## Double Coated Foam Tapes

### 3M™ Double Coated Foam Tape 4016

1/16 in thick open cell urethane foam flexible carrier with high shear, high temperature resistant acrylic adhesive. Use to fill gaps and bond irregular surfaces. Distributes stress uniformly over bonded area. Apply by hand or with dispenser.



Bonds mirrors, acoustic panels, air fresheners, soap dispensers, interior signs and nameplates to wall surfaces. Vibration damping for electronic devices.

#### DOUBLE COATED URETHANE FOAM TAPE

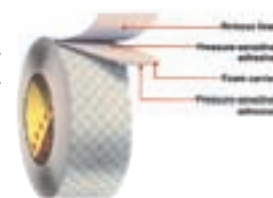
[32]

STAPE-FOAM 4016 1" ..... Urethane foam tape, 1" x 36 yd

### 3M™ Double Coated Vinyl Foam Tape 4416

1/16 in closed cell vinyl foam carrier with 430 acrylic adhesive and 3.0 mil, 62 lb densified kraft liner. Medium solvent resistance. High relative adhesion to HSE plastics and low adhesion to LSE plastics.

Good cushion, conformable, flexible, weather resistant with internal foam strength. Use for mounting indoor signs, nameplates and wall corner protectors to irregular surfaces. Mount trim panels in trailers. Hold polycarbonate panels in venting machines.



#### DOUBLE COATED VINYL FOAM TAPE 4416

[32]

STAPE-FOAM 4416 1/2" ..... Foam tape 3/4" x 36 yd white  
STAPE-FOAM 4416B 1/2" ..... Foam tape 1/2" x 36 yd black  
STAPE-FOAM 4416 3/4" ..... Foam tape 3/4" x 36 yd white  
STAPE-FOAM 4416B 3/4" ..... Foam tape 3/4" x 36 yd black  
STAPE-FOAM 4416 1" ..... Foam tape 1" x 36 yd white  
STAPE-FOAM 4416 1"B ..... Foam tape 1" x 36 yd black  
STAPE-FOAM 4416B 2" ..... Foam tape 2" x 36 yd black

### 3M™ Double Coated Vinyl Foam Tape 4408

1/8 in closed cell vinyl foam carrier with 430 acrylic adhesive and 3.0 mil, 62 lb densified kraft liner. Medium solvent resistance. High relative adhesion to HSE plastics and low adhesion to LSE plastics.

Good cushion, conformable, flexible, weather resistant with internal foam strength. Use for mounting indoor signs, nameplates and wall corner protectors to irregular surfaces. Mount trim panels in trailers. Hold polycarbonate panels in venting machines.

#### DOUBLE COATED VINYL FOAM TAPE 4408

[32]

STAPE-FOAM 4408 3/4" ..... Foam tape 3/4", black  
STAPE-FOAM 4408 1" ..... Foam tape 1", black

### 3M™ Double Coated Vinyl Foam Tape 4432

1/32 in closed cell vinyl foam carrier with 430 acrylic adhesive and 3.0 mil, 62 lb densified kraft liner. Medium solvent resistance. High relative adhesion to HSE plastics and low adhesion to LSE plastics.

The high tack acrylic adhesive 420 provides both high performance at a wide temperature range and excellent adhesion to many plastics.

#### DOUBLE COATED VINYL FOAM TAPE 4432

[32]

STAPE-FOAM 4432 3/4" ..... Foam tape 3/4", white  
STAPE-FOAM 4432 1" ..... Foam tape 1", white



## Double Coated Tape

### Scotch™ Double Coated Tissue Tape

High, fast initial adhesion & good holding power to a wide variety of materials. Splicing and core starting of papers, foils, films, fabrics; mounting plates to print cylinders; bonds golf club grips to shafts; temporary holding while parts are milled.

#### SCOTCH DOUBLE COATED PAPER TAPE [32]

STAPE-400 DCC 2" ..... Paper carrier with pressure sensitive adhesive on both sides and release liner, 2" x 36 yd

## VHB (Very High Bond) Tapes

Replace rivets, spot welds, liquid adhesives, screws, and other permanent fasteners in interior and external industrial applications. Bonds metals, sealed woods, glass, many plastics, composites and painted surfaces.

Seals against moisture and most solvents, provides long-term resistance to UV and temperature cycles. The foam acts as a shock absorber for impact resistance. Conformable and flexible for better void filling.



### 3M™ VHB™ Tape 4910

Clear tape to join transparent materials – seal skylights, mount back lit signs, attach handle to sliding glass doors.

#### VHB DOUBLE COATED ACRYLIC FOAM TAPE [32]

STAPE-FOAM 4910 1/2" C ..... 1/2" x 36 yd x 40 mil  
STAPE-FOAM 4910 1" C ..... 1" x 36 yd x 40 mil  
STAPE-FOAM 4910 3/4" C ..... 3/4" x 36 yd x 40 mil

### 3M™ VHB™ Tape 4926

Dark gray conformable foam carrier for many painted metals – bond pre-painted metals in truck assembly, bond polycarbonate lens over LCD windows, mount vinyl wiring ducts and conduit channels.

#### VHB DOUBLE COATED ACRYLIC FOAM TAPE [32]

STAPE-FOAM 4926 1 ..... 1" x 72 yd x 15 mil

## VHB™ Adhesive Transfer Tape

Eliminate welding and refinishing on thinner, lighter-weight materials. Thinner bond line than foam tapes. Clear acrylic adhesive seals against moisture and most solvents for long term resistance to UV and temperature cycles to 5000°F. High shear strength.

#### VHB ADHESIVE TRANSFER TAPE [32]

STAPE-F9469 1/2X60 ..... 5 mil, 1/2" x 60 yd  
STAPE-TRANS Y9473 1 ..... 10 mil, 1/2" x 60 yd

## 3M™ Adhesive Transfer Tape 465

For zero speed and high speed flying splices on most grades of paper such as newsprint, clay coated, corrugated stocks; apply parking permits to car windows.

Pressure sensitive adhesive on a release liner. To apply, press the tape, adhesive side down, to a surface and peel off the liner. Meets specs MIL-P-19834B, Type 1



#### SPLICING/THICK ADHESIVE TRANSFER TAPE [32]

STAPE-TRANS 465 4" ..... Splicing tape, 4" x 60 yd

## Removable/Respositional Tape

3M Removable/Repositionable Tapes feature a relatively "permanent" adhesive on one side of a film or tissue carrier and a removable/repositionable adhesive on the other side. With lined versions, you can initially join one side to a surface while the other side is covered with the liner, ready to be joined later to the second surface. Linerless versions are used for bonding both surfaces at the same time. Different tapes in the liner offer different levels of adhesion on each side of the carrier. You can join substrates that include glass, metals, wood, paper, painted surfaces and many plastics.

### 3M™ Removable/Repositionable Tape 666

Clear 1.5 mil PVC film carrier with slight differential tack. Adheres metal, glass, ceramic, rigid vinyl, ABS, acrylic, styrene, painted surfaces and paper on permanent side; the same materials as well as polyethylene and polypropylene on the repositionable side.

#### 3M REMOVABLE/REPOSITIONAL 409 TAPE [32]

STAPE-2WAY DF 63 1X36 ..... Thin 2-way tape 1" x 36 yd

## Scotch™ ATG™ Adhesive Systems

With Scotch ATG Adhesive Applicators, a touch of the finger triggers quick, controlled application of a strip of Scotch ATG pressure sensitive transfer tape. There's no mess or clean-up. Bond lines are thin and adhesive flows into surface irregularities. With 3M's advanced acrylic adhesive technology, you can bond, join, mount or laminate materials such as paper, plastics, metal, wood and foam.



### Scotch® ATG Adhesive Transfer Tape 924

0.05 mm high tack acrylic adhesive. General purpose. Excellent adhesion to most paper stocks. Excellent for seal pocket in folders, bonding matte board in picture frames, splicing paper, films, and foils, and general purpose bindery attaching.

#### SCOTCH ATG 924 ADHESIVE TRANSFER TAPE [32]

STAPE-TRANS 924 36Y ..... 2 mil quick stick acrylic adhesive on carrier. 36 yd

### Scotch® ATG Adhesive Transfer Tape 969

0.13 mm high strength acrylic adhesive. High tack. Excellent adhesion to most plastics. Excellent for attaching swatches in sample books, assembling point-of-purchase displays, and bonding trim strips to furniture or luggage.

#### SCOTCH ATG 969 ADHESIVE TRANSFER TAPE [32]

STAPE-TRANS 969 1/2" ..... 1/2" x 18 yd x 5 mil

## Tape Dispensers

#### TAPE DISPENSERS [32]

STAPE-DISP 1/2" ..... 1/2" wide glue tape dispenser for matting and mounting  
STAPE-DISP 3/4" ..... 3/4" wide adhesive transfer tape dispenser for matting, mounting and folders  
STAPE-DISP-HIO 1" ..... 1" wide filament tape hand held dispenser  
STAPE-DISPENSER 934 ..... 2" Pistol grip carton tape dispenser



## Graphics & Screen Printing Tapes

### Drafting Tape

Designed for temporary adhesive needs, such as holding drawings, tracings, films or blueprints to drawing boards. Low tack resin will not damage surfaces. Natural color.



#### **DRAFTING TAPE** [32]

STAPE-DRAFT 230 1/2" ..... Drafting tape, 1/2" x 60 yd

### 3M™ Lithographers Tape 616

2.4 mil UPVC film tape with rubber adhesive. Is optically transparent and photographically opaque. Used for many lithographic stripping applications in the graphic arts industry.

#### **RUBY PHOTOLITHOGRAPHER TAPE, 60 YD** [32]

STAPE-PHOTO 1/2" ..... Ruby Litho tape 1/2" x 72 yd

STAPE-PHOTO 1/4" ..... Ruby Litho tape 1/4" x 72 yd

### Screen Frame Staple Tape

Fabric tape, non-adhesive, used to reduce pressure of staples on silk screening fabrics when stretching over frames. Also prevents fraying of fabric.

#### **SCREEN FRAME STAPLE TAPE** [32]

AWT ST-916 TAPE ..... Frame staple tape 9/16" x 72 yd

### Solvent Resistant Tape

Cloth-backed adhesive tape resists most solvents used in screen printing, making screen frames, and masking emulsions.

#### **SOLVENT RESISTANT TAPE** [32]

STAPE-SOLV 221 2 ..... White cloth solvent resistant tape, 2" x 60yd

STAPE-SOLV 221 3 ..... White cloth solvent resistant tape, 3" x 60yd

### Router Tape

Gerber's two-sided foam tape to hold wood, plastic, foamboard and other substrates to flatbed of routing machines to ensure non-slip precision routing.

#### **GERBER ROUTER TAPE FOR SPRINT 48** [78]

GSP-TAPE 1"R ..... Router tape, 2 side foam, 1" x 60 yd

GSP-TAPE 2"R ..... Router tape, 2 side foam, 2" x 60 yd

GSP-TAPE 4"R ..... Router tape, 2 side foam, 4" x 60 yd

### Blue Blockout Tape

Blue Blockout tape used in screenprinting

#### **BLUE BLOCKOUT TAPE** [32]

STAPE-2000BL 2X36 ..... Blue, used in screen printing, 2" x 36 yd

### Banner Edge Tape

#### **BANDANNA BANNER TUFF TAPE** [36]

SCBANNER-TAPE ..... Bandanna banner tuff tape

### 3M™ Glass Cloth Tape 361

For those applications requiring high tensile strength, durability, as well as temperature, flame and abrasion resistance. Seven times stronger than polyester tape in temperature ranges of -65° to 450°F. High adhesion silicone adhesive. Recommended for masking off areas in thermal spray applications.



#### **3M GLASS CLOTH TAPE** [32]

STAPE-CLOTH 361 2" ..... Glass cloth tape, white

## Short Term Protection Tape

3M™ line of tapes to help protect products from scratching & chipping during fabrication and shipping. These tapes are easily removed with no residue.

### 3M™ Co-Extruded Protective Tape 2E79

A very high-tack adhesive system to help provide temporary protection for automotive carpet interior (treated), plastic textured kick and scuff plates, fabric seats and head liners.

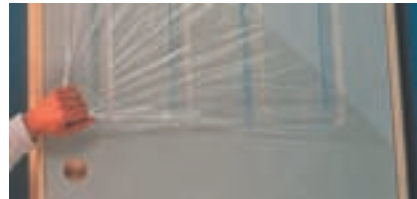
#### **PROTECTIVE TAPE 2E79** [32]

S3M-2E79C 21"X500' ..... Carpet protective tape 21" x 500' x 2 mil

S3M-2E79C 31"X500' ..... Carpet protective tape 31" x 500' x 2 mil

### 3M™ Co-Extruded Protective Tape 2A25

A medium-tack adhesive system to help provide temporary protection for a variety of surface protection applications like mill finished aluminum and sheets and coils, painted semi-gloss finish architectural building panels, automotive moldings urethane fascias and bumpers, decorative laminates, painted aluminum extrusions and automotive trim.



#### **PROTECTIVE TAPE 2A25** [32]

S3M-2A25C 24"X500' ..... Protective tape for rigid plastic & glass surfaces 24" x 500' x 2 mil

S3M-2A25C 36"X500' ..... Protective tape for rigid plastic & glass surfaces 36" x 500' x 2 mil

### 3M™ Co-Extruded Protective Tape 2A26

For protecting painted, embossed, metal building panels, canopies and molded fiberglass. Used on CRTs and plastic surfaces to protect in transport.



#### **PROTECTIVE FILM TAPE FOR METALS** [32]

S3M-2A26C 24"X600' ..... Metal protect clear film, 24"

S3M-2A26B 24"X600' ..... Metal protect blue film, 24"

S3M-2A26B 36"X600' ..... Metal protect blue film, 36"

### 3M™ Clean-Walk Mat 5830

Adhesive floor mats remove dirt and contaminants from shoe soles, wheels and other passing objects on contact. Each mat has 30 adhesive layers – simply peel back the top sheet to reveal a fresh surface.



#### **CLEAN WALK MAT** [32]

S3M-5830 MAT ..... Clean Walk floor mats, 18" x 46", 30 sheets/pkg

### Pallet Protection Film

Place several layers of this masking film on a T-shirt pallet, and peel off layers as they become covered in ink. Always have clean pallet for next item to be screened and prevent ink transfer to inside of shirts.

#### **3M PROTEK PALLET FILM** [32]

STAPE-4350 18X50 ..... Pallet film, 18" x 50 yd

STAPE-4350 24X50 ..... Pallet film, 24" x 50 yd

STAPE-4300 18X100 ..... Pallet film, 18" x 100 yd

STAPE-4300 24X100 ..... Pallet film, 24" x 100 yd



## Application Tapes & Release Films



### MT72 Premium Application Tape

Enables problem-free transfer of punched or computer-cut letters and symbols using both dry and wet bonding techniques. Especially suitable for the transfer of large letters and symbols with precise positioning. Suitable for almost all well-known types of glossy or matte-finished films.

#### **MT72 APPLICATION TAPE 4.3 MIL** [199]

ORA-MT72 100Y ..... Beige application tape 14" x 100 yd

### MT95 OPTIVIEW Application Tape

The special composition of the polyacrylate contact adhesive enables problem-free transfer of punched or computer-cut letters and symbols. Even after more than six months of adhesion, a residue-free removal without any considerable increase in adhesive power has been proven. The high tensile strength of the film material ensures precise positioning. This mounting film is suitable for almost all well-known types of glossy or matte-finished films.



#### **MT95 APPLICATION TAPE 6.1 MIL** [199]

ORA-MT95 100Y ..... Clear application film 14" x 100 yd  
ORA-MT95-24 100Y ..... Clear application film 24" x 100 yd

### 3M™ Premasking Tape SCPM-3

This premask, specially formulated for large format screen printed and electronically cut graphics, eases application of larger graphics to substrates. It has a unique low-tack adhesive.

#### **PREMASKING TAPE SCPM-3** [32]

S3M-SCMP-3 100Y48 ..... Low tack for unprinted & pre-printed graphics 48" x 100 yd

### 3M™ Premasking Tape SCPM-44X

This low-tack application tape is specially formulated to ease the application of large graphics to substrates. When graphics are printed using 3M™ Screen Printing Ink Series 9700UV, this application tape is the ideal choice.

#### **SCPM-44X** [32]

S3M-SCMP-44X 100Y48 ..... For large graphics 48" x 100 yd

## Application Tape Dispensers

#### **APPLICATION TAPE DISPENSER** [38]

SSM B1 24" TRANSMATE ..... 24" application tape holder/dispenser  
SSM B1 48" TRANSMATE ..... 48" application tape holder/dispenser

## R Tape Corp Application Tape

R Tapes resist moisture, lay flatter without wrinkles and curls with greater conformability to irregular surfaces. They keep graphics from sticking together or tunneling when stacked, rolled, stored or transported, for a clean, professional appearance and trouble free fabrication and application.]

#### **R CONFORM APPLICATION TAPE, 100 YD** [32]

STAPE-4075 48X100 ..... Application tape, hi tack, for small & medium graphics 48" x 100 yd

## Poli-Tape Application Tape

POLI-TAPE for transfer of self-adhesive decals, logos, stickers and silk-screen prints. Universally suitable for small and medium sized vinyl lettering with a matt or glossy surface and suitable for small lettering as well as vinyls with matt or slightly rough surfaces (special effect films).

#### **POLI TAPE 48" X 100 YD** [32]

SPOLI 130 48X100 ..... Standard paper application tape  
SPOLI 160 48X100 ..... Clear standard paper application tape  
SPOLI TAPE OWNER ..... Application tape holder, 2ea/set

## Gerber Silicone Release Film

Used to consolidate various pieces/colors of cut-out vinyl letters and graphics. After lining up all the graphics in position on the release film, cover the entire collection with application tape, burnish, and pull up from release film and move to final substrate.

#### **GERBER SILICONE RELEASE FILM** [78]

GSP-RELEASE 4 ..... Silicone release film, 4" x 333 yd  
GSP-RELEASE 6 ..... Silicone release film, 6" x 333 yd  
GSP-RELEASE 14 ..... Silicone release film, 14" x 333 yd

#### **GERBER STANDARD APPLICATION TAPE** [78]

GSP-TAPE 3-1/4 ..... Application tape, 3.25" x 100 yd  
GSP-TAPE 6-1/2 ..... Application tape, 6.5" x 100 yd  
GSP-TAPE 10-1/2 ..... Application tape, 10.5" x 100 yd  
GSP-TAPE 12-1/2 ..... Application tape, 12.5" x 100 yd  
GSP-TAPE 14 ..... Application tape, 14" x 100 yd

#### **GERBER GRIDDED CLEAR APPLICATION TAPE** [78]

GSP-TAPE CGRID 2-1/4 ..... Clear application tape w/ grid, 2.25" x 100 yd  
GSP-TAPE CGRID 4-1/4 ..... Clear application tape w/ grid, 4.25" x 100 yd  
GSP-TAPE CGRID 6-1/2 ..... Clear application tape w/ grid, 6.5" x 100 yd

#### **GERBER HIGH TACK APPLICATION TAPE - 100 YD** [78]

GSP-TAPE 5/8" ..... Hi tack application tape, 5/8"  
GSP-TAPE 1-1/4 ..... Hi tack application tape, 1 1/4"  
GSP-TAPE 2-1/4" ..... Hi tack application tape, 2 1/4"  
GSP-TAPE 3-1/4" ..... Hi tack application tape, 3 1/4"  
GSP-TAPE 4-1/4 ..... Hi tack application tape, 4 1/4"  
GSP-TAPE 6-1/2H ..... Hi tack application tape, 6 1/2"  
GSP-TAPE 10-1/2H ..... Hi tack application tape, 10 1/2"  
GSP-TAPE 12-1/2H ..... Hi tack application tape, 12 1/2"  
GSP-TAPE 14H ..... Hi tack application tape, 14"

## MainTape Application Tape

MainTape Graphics Application Tapes feature clean, uniform edges to eliminate fracturing and stringing of adhesive on the roll edge. They lay flat and resist wrinkling and curling, providing a problem free application, installation and removal. Excellent conformability means ease of installation over corrugated, riveted, or any type of uneven surface.

#### **MAIN™ APPLICATION TAPE, 100 YD** [32]

STAPE GFX-450 48X100 ..... Clear medium tack application film for medium-sized graphics, 48"  
STAPE GFX-475 48X100 ..... Clear high tack application film for small and medium-size letters, 48"  
STAPE GXP-575 48X100 ..... High tack application tape for small to medium cut letters, 48"  
STAPE GXP-675 48X100 ..... Premium tack, heavyweight appl tape for truck decal installs, 48"

#### **APPLICATION TAPE BY THE SQUARE FOOT** [32]

STAPE-APPL 24" SQ FT ..... Application tape by the foot



## Sew-On Reflective Tape

Reflective sew-on tape for application to safety vests, uniforms, coveralls, jackets, pants and packs. Reflective fabric tapes are used on clothing worn by construction & utility workers, equipment operators, miners, and in other professions where conspicuous visibility is critical to safety. Washable.

### SEW-ON REFLECTIVE TAPE, 1-3/8" [199]

SRFLX-TAPE 1-3/8" BL.....	Blue reflective tape
SRFLX-TAPE 1-3/8" FR .....	Red/orange reflect tape
SRFLX-TAPE 1-3/8" FY .....	Yellow/lime reflective tape
SRFLX-TAPE 1-3/8" GRN.....	Green reflective tape
SRFLX-TAPE 1-3/8" ORG.....	Orange reflective tape
SRFLX-TAPE 1-3/8" RED .....	Red reflective tape
SRFLX-TAPE 1-3/8" WHT.....	White reflective tape
SRFLX-TAPE 1-3/8" YEL.....	Yellow reflective tape
SOC 9-30011 1" .....	Adhesive honey comb, 1.5" w
SOC 9-30074 1" .....	"Sew-on" total visibility reflective tape, 1.5" w

## Magnetic Tape

### MAGNETIC TAPE, 1-3/8" [199]

SMAG-TYPE 1/2" X 100' .....	White, 1/2" x 100', .060 mil
SFLEXMAG 1/2X100.....	0.5" x 100 w/ pressure sensitive adhesive
SFLEXMAG 1X100.....	1" x 100 w/ pressure sensitive adhesive



## 3M Reclosable Fasteners

### Scotchmate™ Hook & Loop

3M™ Scotchmate™ Reclosable Fasteners offer closure alternatives to zippers, screws, snaps, hooks, bolts and more. They offer greater design flexibility, faster product assembly, smoother and cleaner exterior surfaces and improved product performance in many applications. The hook and loop fasteners consist of two strips of nylon fabric which engage to form a quick fastening attachment. Simply pull the strips apart by hand to disengage.



The woven hook backing is covered with flexible self supporting J shaped hooks, about 300 hooks per square inch (46/sq. cm.) protruding up from a woven backing. The woven loop backing is covered with thousands of soft, pliable loops, providing for thousands of openings and closings (cycles). The loops can be napped or unnapped providing higher cycle life. The hook and loop are preshrunk to insure maximum dimensional stability and flatness.

### 3M™ Scotchmate™ Reclosable Fastener SJ3401/SJ402

Plain back hook and loop, no adhesive. Uses: canvas awning attachment, luggage closure.

#### RECLOSABLE FASTENER SJ3401/SJ3402, 1" [32]

S3M-SJ3402 HOOK 1" .....	White hook tape, 50 yd
S3M-SJ3401 LOOP 1" .....	White loop tape, 50 yd
S3M-MP3401/3402 1" .....	White mini-pack hook & loop, 4.9 yd
S3M-MP3401/3402 1" B .....	Black mini-pack hook & loop, 4.9 yd

### 3M™ Scotchmate™ Reclosable Fastener SJ3526/SJ3527

High adhesive bonds a wide variety of materials. Moisture resistant, 20°F to 120°F range. Uses: fastening signs and displays to walls.

#### RECLOSABLE FASTENER SJ3526/SJ3527, 1" [32]

S3M-SJ3526 1".....	White hook adhesive back, 50 yd
S3M-SJ3527 1".....	White loop adhesive back, 50 yd
S3M-SJ3526 1"B .....	Black hook adhesive back, 50 yd
S3M-SJ3527 1"B .....	Black loop adhesive back, 50 yd
S3M-MP3526/3527 1" .....	White hook & loop, adhesive back, 4.9 yd
S3M-MP3526/3527 1"B.....	Black hook & loop, adhesive back, 4.9 yd

### 3M™ Scotchmate™ Reclosable Fastener SJ3571/SJ3572

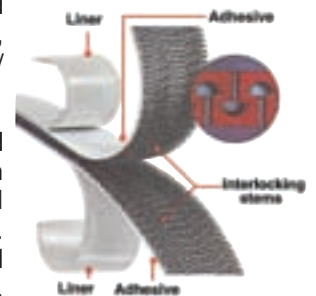
Premium performance Acrylic 100 VHB adhesive back, Scotchmate hook and loop, high temperature closures.

#### RECLOSABLE FASTENER SJ3571/SJ3572, 1" X 3.5 MIL [32]

S3M-SJ3572 1"B .....	Black hook VHB adhesive, 50yd
S3M-SJ3571 1"B .....	Black loop VHB adhesive, 50yd

### 3M™ Dual Lock™ Reclosable Fastener

A reclosable system to invisibly attach doors & panels, signs, display components and other frequently removed parts, mount abrasive disks in grinding/polishing equip.



When the mushroom-shaped stems interlock, tensile strength is enough to replace mechanical fasteners in many applications. Yet, you can readily open and close fasteners hundreds of times. .230" thick.

#### DUAL LOCK™ ADHESIVE BACK FASTENERS [32]

S3M-SJ3560 CL 1" .....	Clear dual lock, 1" x 50 yd
S3M-SJ3540 BLK 1".....	Black dual lock, 1" x 50 yd
S3M-MP-3560 .....	Clear dual lock, 1" x 4.9yd mini-pack
SJP GB09170.....	top 1/2" x 1', light interlock
SJP GB09400.....	bottom 1/2" x 1', dense interlock



## 3M Structural Adhesives

3M™ high-strength structural adhesives are load-bearing formulations. Bond strength is often as strong as, or stronger than the materials joined. These adhesives are cross-linked or thermosetting and include epoxies, phenolics, urethane, acrylics and cyanoacrylates.

Structural adhesives are used in bushing assemblies, fiberglass decks in boats, relays and controls in electronic equipment, lawn sprinklers, window frames, office partitions, pump casting components, golf clubs, home furniture and surgical instruments.

### 3M™ Scotch-Weld™ Epoxy Adhesive 2216

This highly flexible, two-part adhesive kit cures at room temperature and provides high strength bonds with exceptional performance in shear and peel. It can be used to bond rubber, metal, wood, most plastics and masonry products. The mix ratio is two parts base to three parts accelerator by volume.



**SCOTCH-WELD™ EPOXY ADHESIVE 2216** [603]  
S3M-2216BAT 2OZ KIT ..... Translucent, hi flex, 2-part epoxy adhesive.

### 3M™ Scotch-Weld™ Epoxy Adhesive DP100

A very clear, fast setting, room temperature curing, two-part adhesive for bonding a variety of materials, such as many metals, ceramics, wood and many plastics.

This adhesive has a 1:1 mix ratio, a 3-5 minute work life, and develops handling strength in approximately 15 minutes. Its low viscosity allows easy pouring and is ideal for filleting and potting. Packaged in convenient Duo-Pak cartridges designed for use in the EPX Plus applicator system. It meets corrosion requirements of MIL-S-46163.



**SCOTCH-WELD™ EPOXY ADHESIVE DP100** [603]  
S3M-DP100 1.7OZ ..... Scotch-Weld Duo-Pak fast-cure rigid epoxy. 15-20 min handling strength. Machinable, clear.

### 3M™ Scotch-Weld™ Epoxy Adhesive DP190

This adhesive has a 90 minute work life, with improved impact and shock resistance over many traditional epoxy adhesives. Packaged in convenient Duo-Pak cartridges designed for use in the EPX Plus II Applicator.

**SCOTCH-WELD™ EPOXY ADHESIVE DP190** [603]  
S3M-DP190C 1.7OZ ..... Scotch-Weld Duo-Pak long worklife flexible epoxy. 8-12 hr handling strength, good peel strength, clear. For metals, plastics, other dissimilar materials

### 3M™ Scotch-Weld™ Epoxy Adhesive DP420

High performance, two-part epoxy adhesive offering outstanding shear and peel adhesion and very high levels of durability. It has a controlled flow, 20 minute worklife, and is a 2:1 mix ratio product.

**SCOTCH-WELD™ EPOXY ADHESIVE DP420** [603]  
S3M-DP420 1.25OZ ..... Scotchweld off-white very high performance 2-part epoxy adhesive. High peel & sheer strength. 20-30 min worklife, 2 hr handling on a wide variety of substrates.

### 3M™ Scotch-Weld™ Urethane Adhesive 3549

Long worklife, two-part urethane adhesive kit (one full container base, one full container accelerator) cures at room temperature or with heat to produce impact-resistant, high peel strength bonds on primed or painted metal and plastics. It features an exceptionally long worklife (60 minutes at 75 F (24 C)).

**SCOTCH-WELD™ URETHANE ADHESIVE 3549** [603]  
S3M-3549Q SET ..... 3549 Scotch Weld urethane 2 part adhesive yields 2 qts. (4' x 8' detectable warning mats, approx 2 mats/quart on concrete installations.)

### 3M™ Scotch-Weld™ Instant Adhesive CA40

Fast bonding one-part cyanoacrylate adhesive achieves 80% full strength in hour. A single drop per sq. in. bonds many plastics, rubber, metal with tensile strength to 5,000 PSI.



**INSTANT ADHESIVE CA40** [603]  
S3M-CA40 OZ ..... Pronto Instant Adhesive: Very fast set for flexible vinyl and EPDM rubber, etc. Ethyl base, 10 oz bottle

### 3M™ Scotch-Weld™ Polyurethane Reactive Adhesives

Hot melt speed and structural strength performance from a hand-held applicator. Moisture-curing urethanes for bonding wood, plastics, and many other materials.

The hand-held 3M™ Scotch-Weld™ Polyurethane Reactive (PUR) Adhesive Applicators and moisture-curing urethane adhesives, put a powerful production capability in your assembly operation. These systems combine production benefits typical of hot melt adhesives and bond performance usually associated with two-part structural adhesives.



### POLYURETHANE REACTIVE ADHESIVE

[603]  
S3M-TE031 10OZ ..... One-component, 100 percent solids, moisture-curing urethane adhesive. It is an extrudable grade adhesive with a fast set time making it ideal for bonding a wide variety of plastics including polystyrene and polyacrylic. Can be used in the woodworking, laminating and plastic component assembly markets, 10 oz  
S3M-TE100 10OZ ..... One-component, 100 percent solids, moisture-curing urethane adhesive. For woodworking, laminating and plastic component assembly markets. Extrudable grade adhesive with medium set time and low viscosity. Contains UV indicator, 10 oz  
S3M-TE200 10OZ ..... Warm-applied, 100 percent solids, one-component, moisture-curing urethane adhesive. For woodworking, laminating and plastic component assembly markets. Extrudable grade adhesive with medium set time and low viscosity, 10oz  
S3M-TS115 10OZ ..... One-component, 100 % solids, moisture curing urethane materials. Applies easily like conventional hot-melt adhesives then cures to give tough, high-strength bonds on woods, fiber reinforced plastics (FRP) and most plastics to themselves and to metal, 10 oz  
S3M-TS230 10OZ ..... One component, 100 % solids, moisture-curing urethane adhesive. Sprayable/extrudable grade adhesive with long set time for wide variety of plastics, including polystyrene and polyacrylic. Bonds aluminum and glass to plastic and wood, 10 oz



## 3M Non-Structural Adhesives

3M™ non-structural adhesives bond substrates used in insulation applications, cushioning, decorative trim, packaging, paneling, sealing, gasketing, countertops, furniture, woodworking and general assembly. Materials include rubber, plastics, fabric, leather, wood, metal and glass.



### 3M™ Fastbond™ Contact Adhesive 30NF

3M™ Fastbond™ Contact Adhesive 30NF complies with California South Coast Air Quality Management District Rule 1168 requirements for contact adhesives. For that reason and others, Fastbond™ Contact Adhesive 30NF has been chosen for more than 40 years as a fast, powerful replacement for solvent-based adhesives in a variety of applications.

- Long bonding range of up to 4 hours for assembly at your own pace
- High immediate bond strength for fast throughput
- Ultimate shear strength of 480 psi for reliability exceeding many solvent-based adhesives
- High solids for more economical use of adhesive (up to 3.5x more coverage than a typical solvent-based product)
- Heat-activatable for fast post forming

#### **FASTBOND WATER BASE ADHESIVE** [603]

S3M-FB30NF GRN Q..... Fastbond 30-NF water base adhesive. Long bond range, high immediate bond strength. Economy high coverage, low VOC. Bonds foamed plastics, laminate, wood, and canvas to themselves and each other. Green, quart

S3M-FB30NF GRN G..... Fastbond 30-NF, green, gallon

S3M-30NF N-Q..... Fastbond 30-NF, neutral, quart

### 3M™ Fastbond™ Contact Adhesive 2000NF

For applications ranging from countertop lamination to marine carpet bonding and interior automotive trim, 3M™ Fastbond™ Contact Adhesive 2000NF helps accelerate production speed of rigid and soft laminations beyond most water-based and conventional solvent-based systems.

- Bonding range up to 2 hours for flexibility in speed of assembly
- Immediate handling strength for fast throughput
- Ultimate shear strength of 350 psi for reliability exceeding many solvent-based adhesives
- High solids for more economical use of adhesive (up to 3.5x more coverage than a typical solvent-based product)
- Two-part low pressure spray mixed outside of nozzle to resist plugging and help reduce overspray
- Heat activatable for fast post forming

#### **FASTBOND CONTACT ADHESIVE** [603]

S3M-2000NF 5G ..... 5 gal

S3M-FB2000NF APPLICA ..... Applicator for 2000-NF

## Scotch-Grip™ Contact Adhesives

Non-structural bonding of plastic laminates, paper honeycomb, rubber, cloth, metal, wood, foamed glass. Building panels, recreational vehicles, interior partitions, furniture manufacture.

### 3M™ Scotch-Grip™ Contact Adhesive 5

A Green or Light Yellow colored sprayable contact adhesive for bonding many high pressure plastic laminates to wood, particle board, metal and other surfaces. Rapid strength build-up. Heat and creep resistant bond.

#### **3M SCOTCH-GRIP CONTACT ADHESIVE #5** [603]

S3M-FB5 GRN 5G..... Scotch-Grip #5 contact adhesive, green, 5 gal

S3M-FB5 5G..... Scotch-Grip #5 yellow, 5 gal

### 3M™ Scotch-Grip™ Contact Adhesive 10

A brushable, light yellow colored contact adhesive for bonding many decorative laminates, aluminum, steel, plywood, panels, wood and wood veneer, masonry, rubber, canvas and other porous and non-porous materials to each other or to themselves. It is an air drying contact adhesive which bonds immediately and permanently upon application of contact pressure--no clamping or fixturing.



#### **SCOTCH-GRIP CONTACT ADHESIVE #10** [603]

S3M-FB10 NEU Q..... Scotch-Grip #10 contact adhesive, qt

S3M-FB10 NEU G..... Scotch-Grip adhesive #10, gal

S3M-FB10 NEU 5G..... Scotch-Grip #10, 5 gal

### 3M™ Scotch-Grip™ Plastic Adhesives 1099

High strength, fast drying elastomers bond polycarbonate vinyl and many other plastics to themselves and materials such as wood or metal.



Bonds and wood, plastics, vinyl extrusions and sheeting. Resists weathering, water, oil and many solvents. Brush or flow apply. Meets MIL-A-13883B, Type 1 and MMM-A-189C, Class 2. Tan.

#### **SCOTCH-GRIP PLASTIC ADHESIVE #1099** [603]

S3M-1099-Q..... Scotch-Grip plastic adhesive 1099, quart

S3M-1099 G..... Scotch-Grip plastic adhesive 1099, gallon

### 3M™ Scotch-Grip™ Plastic Adhesive 4475

A clear, general purpose adhesive that dries rapidly. Has excellent resistance to plasticizers, water, detergent, and soap solutions. Can be used to bond many ceramics, glass, leather, cloth and vinyls to themselves and a wide variety of substrates.

#### **SCOTCH-GRIP PLASTIC ADHESIVE #4475** [603]

S3M-4475 5OZ..... 4475 plastic adhesive, 5 oz.

S3M-4475 Q..... 4475 plastic adhesive, quart

### 3M™ Scotch-Grip™ Plastic Adhesive 4693

A light amber adhesive that has exceptional adhesion to metal and many plastics including polypropylene and linear polyethylene.

#### **SCOTCH-GRIP PLASTIC ADHESIVE #4693** [603]

S3M-4693 Q..... Scotch-Grip 4693 plastic adhesive, for polyethylene, clear, quart



## 3M Rubber and Gasket Adhesives

### 3M™ Scotch-Grip™ Rubber And Gasket Adhesive 847

Premium quality, reddish-brown, multi-purpose adhesive. Develops strong flexible bonds rapidly to many plastics and rubbers, gasketing materials and leather. Exceptional resistance to most fuels and oil. Bonding rage to 15 min. Curable with heat.



#### SCOTCH-GRIP RUBBER & GASKET ADHESIVE #847 [603]

S3M-847-Q.....	847 Rubber & Gasket adhesive, qt
S3M-847-G.....	847, gallon
S3M-847-5G.....	847, 5 gallon
S3M-847L-Q.....	847L Rubber & Gasket Adhesive. Lower viscosity version of 847 for spray applications, quart

### 3M™ Scotch-Grip™ Rubber And Gasket Adhesive 1300

Premium quality, versatile, heat-resistant adhesive that develops strength rapidly. Excellent adhesion to metal, wood, most plastics, neoprene, reclaim, SBR, and butyl rubber.



#### SCOTCH-GRIP RUBBER & GASKET ADHESIVE #1300 [603]

S3M-1300 5OZ.....	Scotch-Grip 1300 Rubber & Gasket Adhesive, 5 oz.
S3M-1300 Q.....	Scotch-Grip 1300, quart.

### 3M™ Scotch-Grip™ High Performance Contact Adhesive 1357

Rapid strength build-up to a very high strength bond for metal. Resists heat and continuous load stress. Apply with brush or spray. 30 min bonding range. Grey.

#### SCOTCH-GRIP CONTACT ADHESIVE #1357 [603]

S3M-1357 GRY Q.....	Scotch-Grip #1357 contact adhesive, qt
S3M-1357 GRY G.....	Scotch-Grip #1357, gallon
S3M-1357 GRY 5G.....	Scotch-Grip #1357, 5 gallon
S3M-1357L GRY 5G.....	Scotch-Grip lower solid, lower viscosity #1357 for automatic spray applications, 5 gal

### 3M™ Scotch-Grip™ Industrial Adhesive 4799

Black, heat resistant adhesive with good creep resistance and low "soak-in" on porous surfaces. Bonds rubber, (incl EPDM) and lightweight materials such as canvas and linoleum to metal, wood and concrete. Apply by brush or trowel.

#### SCOTCH-GRIP INDUSTRIAL ADHESIVE #4799 [603]

S3M-4799 5OZ.....	5 oz. black
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### 3M™ Fastbond™ Construction Mastic 4323

High performance panel and construction adhesive for interior and exterior use. Bonds many hardwoods, plywood, concrete, aluminum, steel, polystyrene foam, FRP, some plastics. Resists water, heat and dead long creep. Not suitable for exposed, outdoor applications.

#### CONSTRUCTION MASTIC [603]

S3M-4323 MASTIC Q.....	Construction mastic cartridge quart
S3M-4323 MASTIC 5G.....	Construction mastic, 5 gal



## Jet-Melt™ Adhesives

Jet-melt adhesives are 100% solids thermoplastic resins. When heated, they become fluid and quickly wet the bonding surface. Upon cooling, they harden and reach bond strength in seconds, eliminating clamps, fixturing and drying, and saves time, energy and space. Applied at 350-385°F.



### 3M™ Jet-melt™ Adhesive 3747

A general purpose hot melt adhesive for bonding most plastics, wood and light guage metal. It offers good heat resistance, good impact resistance, flexibility and has a high delivery rate with a moderate bonding range.

#### JET-MELT ADHESIVE #3747 [603]

S3M-3747TC.....	Jet-melt #3747 stick, 5/8" x 2"
S3M-3747Q.....	Jet-melt #3747 stick, 5/8" x 8"

### 3M™ Jet-melt™ Adhesive 3764

A 100 percent clear solids thermoplastic adhesive. Bonds acrylic, polystyrene and polyolefins. It has good impact resistance at low temperature.

#### JET-MELT ADHESIVE #3764 [603]

S3M-3764AE.....	Jet-melt 3764, 1/2" x 12" stick
S3M-3764Q.....	Jet-melt 3764, 5/8" x 8" stick
S3M-3764TC.....	Jet-melt 3764, 5/8" x 2" stick

### 3M™ Scotch-Weld™ Hot Melt Adhesive 3762

100% solids, thermoplastic, hot melt adhesive. Specifically designed for manually closing various styles of corrugated and chipboard POP displays.

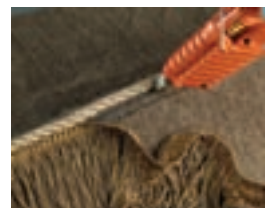


#### JET-MELT ADHESIVE #3762 [603]

S3M-3762AE TAN.....	Jet-melt 3762, 1/2" x 12" stick
S3M-3762Q.....	Jet-melt 3762, 5/8" x 8" stick
S3M-3762TC.....	Jet-melt 3762, 5/8" x 2" stick

### 3M™ Scotch-Weld™ Hot Melt Adhesive 3792

Long bonding range when dispensed at low melt temperature. Bond wood, P.O.P. displays, corrugated, furniture, upholstery, novelties and other lightweight materials.



#### JET-MELT ADHESIVE #3792 [603]

S3M-3792AE CLR.....	Jet-melt 3792, 1/2" x 12" stick
S3M-3792TC.....	Jet-melt 3792, 5/8" x 2" stick

### Beacon™ Hold the Foam!

Glue for styrofoam® plastic foam. Super thick formula is non-toxic, instant grab, repositionable, and cleans up with water. It glues most types of foam together and to wood, cardboard, paper, glitter and fabrics. Items can be repositioned for 10 minutes. 45 minutes handling time, 24 hours to full strength bond. Do not submerge glued items. 2 oz tube.



#### BEACON HOLD THE FOAM GLUE [606]

SFOAM GLUE 2OZ.....	Beacon "Hold the Foam" glue, 2 oz
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## 3M Aerosol Adhesives

Aerosol adhesives offer a wide range of performance and application characteristics. Most 3M aerosol adhesives also have a controlled spray pattern to help minimize overspray, clean up and unused adhesive. These adhesives contain no methylene chloride, chlorofluorocarbons (CFCs), or 1,1,1-trichloroethane (methyl chloroform).



### No. 72 Blue Spray Adhesive

Repositionable with aggressive tack and very long open time for wide-area bonds to be made hours after spraying. Adheres plastic, foam padding, carpet backing, polyethylene, polypropylene and more to fiberglass, plastics, particleboard, hardwood, steel, concrete, and many other materials.

**3M BLUE SPRAY ADHESIVE #72** [603]  
S3M-72 ..... 3M High tack, 72 Blue spray adhesive, 24 oz

### No. 74 Foam Fast Spray Adhesive

Bonds flexible urethane or latex foam together or to other materials like wood, metal and (non-vinyl) plastics. Extra coverage, bonds immediately, soft flue lines, long bonding range. Light orange.



**3M FOAM FAST SPRAY ADHESIVE #74** [603]  
S3M-74 ..... Foam Fast #74 spray adhesive, 24 oz

### No. 75 Repositionable Spray Adhesive

Clear "tape-like" bond adheres in seconds, yet an extra-long tack allows repositioning. Holds badges during stitching and patterns prior to cutting, or holds items temporarily prior to final assembly. Bonds paper, cardboard, acetate, foil, fabrics, plastic sheeting. No bleed, stain or wrinkles.

**3M REPOSITIONAL SPRAY ADHESIVE #75** [603]  
S3M-75 ..... Repositionable spray adhesive, 16 oz

### No. 76 Hi-tack Spray Adhesive

Quick-tacking adhesive with fast strength buildup. The strongest one-surface aerosol adhesive by 3M. Bonds polyethylene, polypropylene, SBR rubber, fabric, felt, cardboard, cork, foil, many plastics to themselves and to wood, metal, glass and other surfaces. Clear.

**3M HI-TACK SPRAY ADHESIVE #76** [603]  
S3M-76 ..... Hi tack #76 spray adhesive, 24 oz

### No. 77 Super Spray Adhesive

High tack, high coverage, fast dry. Bond foils, carpeting, lightweight foams, paper, cardboard, felt, and cloth to wood, painted or unpainted metals, hardboard. Two spray nozzles, 1 regular, 1 wide. Clear.

**3M SUPER SPRAY ADHESIVE #77** [603]  
S3M-77 ..... Super spray adhesive #77, 17oz

### No. 80 Contact Neoprene Adhesive

Neoprene contact adhesive resists plasticizing oils, bonds rubber, leather and supported vinyls, most plastics, laminates and wood. True neoprene adhesive strength heat resistance over 200F°. 30 min open.

**3M CONTACT NEOPRENE ADHESIVE #80** [603]  
S3M-80 ..... Neoprene spray adhesive, 24oz

### Hi-Strength 90 Spray Adhesive

High strength, fast, contact-type adhesive. 1-2 minute drying time to bond laminates, particleboard, polyethylene, polypropylene, SBS rubber. Translucent.

**3M HI-STRENGTH SPRAY ADHESIVE #90** [603]  
S3M-90 ..... Hi-Strength 90 spray adhesive, 24 oz 3M™ Temporary bond and repositionable spray adhesives for artists and graphic designers for bonding lightweight materials such as paper, cardboard, foam, plastic films, fiberglass insulation.  
S3M 6091 9OZ ..... Repositionable adhesive, 9oz  
S3M-SPRAY ADHESIVE... Temporary or permanent bond

## Sprayway® Adhesives

### Artist's Adhesive

Repositionable, non-staining, non-wrinkling adhesive for paste-up, mounting, and photo composition. Temporary or permanent bonds on paper, cardboard, illustration and mat boards, wood, glass, foil, mylar, foam core, acetate and fabric.

**ARTIST ADHESIVE** [603]  
SSPRAYWAY-#22 ..... Repositionable adhesive, 13 oz  
SSPRAYWAY-#66 ..... Temporary or permanent bond for medium duty spray, 14 oz



### Web Adhesive Spray 83

A quick-drying translucent adhesive for a temporary hold on textile fabrics to the printing pallet. Printing can follow immediately after application of the spray. After printing, fabrics strip quickly and cleanly.

**WEB ADHESIVE SPRAY 80** [603]  
SSPRAYWAY-#83 ..... Screen pallet adhesive 83, 15 oz





## 3M Sealant Technology

Solution for the elements from windows to ductwork



Air, water, dirt, fuel, cold, heat-keeping these or other elements in or out is a challenge in applications as varied as windows and doors, truck lap seams, HVAC ductwork, vinyl siding and livestock troughs. With 3M™ Scotch-Seal™ and Weatherban™ Sealants, you have a wide selection of solutions based on more than 50 years of development and innovation. To meet your requirements, you'll find formulations from acrylic to polyurethane and forms from liquids to tapes.

### 3M™ Scotch-Seal™ Industrial Sealant 800

Air dries to a flexible seal resistant to weather, water, oils, and fuel. Excellent adhesion to many metals, glass, plastics and wood. Brush or flow apply. Reddish-brown.

<b>3M INDUSTRIAL SEALANT #800</b>	<b>[603]</b>
S3M-800 5OZ.....	Scotch-Seal, 5 oz tube

## General Adhesives

<b>BEST TEST RUBBER CEMENT</b>	<b>[603]</b>
G102Q.....	Best Test rubber cement, 32oz
G102G.....	Best Test rubber cement, gallon
G138.....	Best Test cement, cap brush 4oz.

## Pro Art Rubber Cement

Rubber cement, dries quickly, is acid-free.

<b>PRO ART RUBBER CEMENT</b>	<b>[606]</b>
GC2F-PRO-494.....	Rubber cement, 4 oz

## Cyanoacrylate Superglue

<b>CYANOACRYLATE 'SUPERGLUE'</b>	<b>[603]</b>
SAHD 405 454g.....	405: slow set superglue for porous mat, 454g/can
SAHD MX101 ACT.....	Cyanoacrylate adhesive primer activator, 101g/can
SAHD HB-10502.....	Thin adhesive super glue, 2oz
SAHD HB-40502.....	Thick adhesive super glue, 2oz
SAHD HB-85002.....	Remover/Debonder for super glue, 2 oz
SAHD HB-90907.....	Gel super glue, .7oz tube

## Graffiti Resistance

### Krystal Kote™

A graffiti, chemical, UV sunlight, and abrasion resistant flexible ceramic-like coating to protect installed signs. Clear, 2 parts

<b>KRYSTAL KOTE GRAFFITI RESISTANCE</b>	<b>[2029]</b>
STWI CALTRANS G.....	Krystal Kote anti graffiti/UV coating for signs, vehicles, walls, gallon



## Screen Printing & Sign Making Adhesives

### Film Adhering Liquid

Solvent based liquid for lacquering stencils to silk-screen frame fabrics and for use with water-base or solvent-resistant inks. Green.

<b>FILM ADHERING LIQUID</b>	<b>[603]</b>
AUTOSOLVENT GRN Q.....	Film adhering solvent, qt

### Decal Adhesive

Water-soluble adhesive for finished decals on simplex paper. Screen it on, and after drying it becomes an adhesive that enables a transfer to be made with perfect adhesion to rigid surfaces. Decals should be thoroughly dry before applying this adhesive. It is recommended for use with 180 mesh.

<b>DECAL ADHESIVE</b>	<b>[603]</b>
NAZ-2040Q.....	Decal adhesive, quart
NAZ-2040G.....	Decal adhesive, gallon

### Screen Frame Adhesives

Adhere silk or other fabrics to silk screen printing frames, to reinforce or replace staples or cording. Prevents slipping, tearing, fraying of fabrics.

Autotype CPS Screen Adhesive: A two-part, fast-drying screen adhesive for adhering synthetic screen mesh to metal or wood frames. A 3-5 day pot life of mixed solution dramatically reduces waste. Excellent resistance to printing inks, solvents and cleaning chemicals eliminates the need for additional protective lacquers.

<b>SCREEN FRAME ADHESIVE</b>	<b>[603]</b>
AUTO ADHESIVE 1KG.....	CPS Frame adhesive, 1kg
AUTO ADHESIVE 5KG.....	CPS Frame adhesive, 5kg

### Liquid Staple

A two-part, rapid-set solvent solution adhesive. It bonds fabric to any frame (wood, metal, or plastic) and cures in 8 to 15 minutes. It is an excellent solvent-proof sealer for wood frames.



<b>LIQUID STAPLE</b>	<b>[603]</b>
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SUN TG 16OZ ADH.....	Sun TG frame adhesive, 16oz
SUN 304 11OZ ACT.....	Sun TG activator aerosol, 11oz
SUN-LS G KIT.....	Liquid Staple 2-part frame adhesive, gallon
SCPH ADHESIVE.....	Starbond Instant Frame Adhesive, 16oz bottle
TET-301A G.....	Tetko frame adhesive glue with hardener, gallon
TET-301D 5OZ.....	Tetko frame adhesive hardener, 5oz

### 3M™ Edge Sealer

For applications which are subject to extreme abrasion. Seals and protects the edges of vinyl graphics from wear and tear, such as on perforated window film for bus or storefront windows.



<b>3M EDGE SEALER</b>	<b>[199]</b>
S3M-3950 SEALER.....	Vinyl graphics edge seal, 8 oz



## Pallet Adhesives

### Expert® All Purpose Adhesive

Quick temporary or permanent bond for pallet and embroidery adhesion on cloth, wood, foam, film, plastic and cardboard.

**EXPERT ALL PURPOSE ADHESIVE [606]**  
SSWISS 1620 ADHESIVE ..... All purpose adhesive, 10oz

### Mist Pallet Adhesive 82

A mist-type economy pallet adhesive for textile screen printers that holds its tack for a number of screen passes. Bonds to cloth, acetate, foil, plastic film, cork, foam rubber and leather; will not transfer to fabric nor allow shift of materials during screen printing. Strips without stain or residue.

**MIST PALLET ADHESIVE 82 [603]**  
SSPRAYWAY-#82..... Economy pallet adhesive, 20 oz

### Super Flash Spray Adhesive 84

Textile screen printing pallet adhesive idea for flash curing. It remains tacky, even when exposed repeatedly to the high temperatures required to cure plastisol inks. It will not transfer to fabric nor will it allow shifting of the material during the screen printing process.

**SUPER FLASH SPRAY ADHESIVE 82 [603]**  
SSPRAYWAY-#84..... Flash cure pallet adhesive, 20 oz

## Craft Glues

### Leeho® 2 in 1 Glue Marker

- Repositionable or permanent adhesive bond
- No spills or drips • Water soluble

**LEEHO 2 IN 1 GLUE MARKER [606]**  
SSCA 10314..... Glue marker, repositionable & permanent adhesive

### Leeho Glue Stick

Bonds paper and fabric. Ideal for home, school or office use and for kids because it is non-toxic, dries clear and fast and can be neatly applied.

**LEEHO GLUE STICK [606]**  
SSCA 10721..... Glue stick, 0.7 oz

### Elmer's Craft Bond Tacky Glue

Durable, clear-drying wet tack glue that offers a long-lasting bond, and post-drying flexibility. Safe and non-toxic. Ideal for multi-purpose craft projects involving porous and semi-porous materials. Do not use on photos, bare metal, submerged or heated surfaces, or outdoors. Cleans up with water.



**ELMERS CRAFT BOND TACKY GLUE [606]**  
SELMERGLUE TACKY 4OZ..... Tacky glue, 4 oz

### Elmer's Exterior Carpenter's Wood Glue

A weather resistant glue for exterior woodworking projects and repairs. Contains real wood for better finishing and staining results, plus a mildewcide for better outdoor protection. Clean up: soap & water when glue is wet, scrape & sand when glue is dry. Set time: 60 minutes. Stainable.



**CARPENTER'S WOOD GLUE 722 [606]**  
SELMERGLUE WOOD 16OZ..... Wood glue, 16 oz

## Vinyl Application Sprays

Spray No. 707 for wet application of pressure-sensitive vinyl signs, graphics or decals allows for repositioning. Unaffected by high humidity or cold conditions. Helps eliminate bubbles and wrinkles. Uniform spray pattern and high-strength formula improve glass application and it cleans the surface prior to vinyl application.

**VINYL APPLICATION SPRAY #707 [603]**  
SSPRAYWAY-#707..... Vinyl application spray, 20 oz

**SPLASH CONCENTRATE SOLVENT [603]**  
SCCC SPLASH..... 8oz concentrate solvent makes 1 gal

## Rapid Tac Application Fluid

All-in-one positioning fluid and adhesive activator for applying vinyl lettering.

### RAPID TAC APPLICATION FLUID [603]

SRAPIDTAC 4OZ..... 4 oz w/ pump  
SRAPIDTAC 8OZ..... 8 oz refill  
SRAPIDTAC GAL..... Gallon refill  
SRAPIDTAC QT..... Quart w/ pump

## Rapid Tac II Application Fluid

As above, plus it allows wet application of mylars, polyesters, reflectives and metalized. It also works with inexpensive economy grade vinyl and films by making vinyls more aggressive to bonding.

### RAPID TAC II APPLICATION FLUID [603]

SRAPIDTAC II 32OZ..... Rapid Tac II application fluid, 32oz

## Rapid Prep

A water soluble, non-flammable, wash solvent for prepping surfaces for painting. Removes silicone, wax, grease and oil safely.

### RAPID PREP [603]

SRAPID PREP Q..... Rapid Prep wash, qt

## Rapid Clear

A cleaner and polisher for plexiglass, window film, glass and all kinds of vinyls and polycarbonates that leaves an invisible build up that fills small scratches.

### RAPID CLEAR [602]

SRAPID CLEAR Q..... Rapid Clear cleaner, qt

## Rapid Remover

Rapid Remover is a water soluble adhesive remover intended for taking off glue left on surfaces after removing decals or film on painted surfaces and some plastic.

### RAPID REMOVER [602]

SRAPIDREMOVER 32OZ..... Rapid Remover, 32 oz  
SRAPIDREMOVER GAL..... Rapid Remover, gallon

## Adhesive Solvents

Petroleum distillate and toluene. Removes many oil-soluble adhesives & coatings.

### PETROLEUM DISTILLATE & TOLUENE SOLVENT [603]

S3M-SOLVENT2 QT..... Solvent #2, quart  
S3M-SOLVENT2 G..... Solvent #2, gallon  
S3M-SOLVENT2 5G..... Solvent #2, 5 gal

### METHYL ETHYL KETONE SOLVENT [603]

S3M-SOLVENT3 QT..... Solvent #3, quart